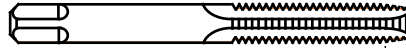


PITCH DIMENSIONS

THREADS PER INCH	2 PITCH BOTTOM TAP	5 PITCH PLUG TAP	10 PITCH TAPER TAP
80	.025	.062	.120
72	.028	.069	.140
64	.031	.078	.160
56	.036	.089	.180
48	.042	.104	.210
44	.045	.114	.230
40	.050	.125	.250
36	.056	.139	.280
32	.062	.156	.310
28	.071	.179	.360
24	.083	.208	.420
20	.100	.250	.500
18	.111	.278	.560
16	.125	.312	.620
14	.143	.357	.710
13	.154	.385	.770
12	.167	.417	.830
11	.182	.455	.910
10	.200	.500	1.000
9	.222	.556	1.110
8	.250	.625	1.250
7	.286	.714	1.430
6	.333	.833	1.670
5	.400	1.000	2.000

TAP CHAMFER



TAPER TAP = 10 PITCH MAX → ←
 PLUG TAP = 5 PITCH MAX → ←
 BOTTOM TAP = 2 PITCH MAX → ←

$$\text{PITCH} = \frac{1.000}{\text{THREADS PER INCH}}$$

SEE OTHER SIDE FOR PITCH DIMENSIONS